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Short communication

# Structural and electrochemical properties of $LiNi_yTi_{1-y}O_2$ prepared by a wet process

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### Abstract

LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> ( $0.7 \le y \le 0.95$ ) solid solution has been prepared by a wet process. According to X-ray diffraction analysis, these materials are found to have a rhombohedral layered structure( $R\bar{3}m$ ) and are an isostructure LNiO<sub>2</sub>. The I(104)/I(003) intensity ratio is increased with Ti concentration, which indicates the cation mixing between transition metal layer and lithium layer is occurred. The LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> compounds have well-developed layered structures and a particle size of ~1 µm. The titanium and nickel in the lattice is found to be trivalent and bivalent, respectively. The first discharge capacity of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> is 10–25 mAh g<sup>-1</sup>. These values are inferior to those of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> prepared by a solid-state reaction (30 mAh g<sup>-1</sup>). The low discharge capacities are due to local structural change during the first charge, where transition metal ions in the lithium layer block the diffusion of Li ions. © 2003 Published by Elsevier Science B.V.

Keywords: Lithium secondary battery; Cathode material; LiNiyTi1-yO2

## 1. Introduction

LiNiO<sub>2</sub> has been proposed as a cathode material for lithium secondary batteries [1]. LiNiO<sub>2</sub> is a non-stoichiometric compound with the formula of  $[Li_{1-z}+Ni_{z}^{2+}][Ni^{3+}]$  $Ni_z^{2+}O_2$  (0 < z < 0.2) as determined by the preparation on conditions [2,3]. A small amount of structural disorder due to the displacement of nickel and lithium ions in LiNiO<sub>2</sub> strongly affects the electrochemical properties such as the working voltage and the rechargeable capacity. As the de-intercalation reaction proceeds below x = 0.5 in Li<sub>x</sub>NiO<sub>2</sub>, some irreversible structural rearrangements occur, which lead to irreversible electrochemical reactions [4]. The solid solution of  $\text{LiNi}_{v}M_{1-v}O_2$  (M = Cr, Mn, Co, etc.) has been studied in order to improve the efficiency of batteries containing LiNiO<sub>2</sub> [5-8]. Most of the compounds, expect those containing, cobalt, show cation mixing between the layers.

In the previous study [9], Ti ions were used substitute the Ni ions in  $\text{LiNiO}_2$  prepared by a solid-state reaction, since these are advantages in terms of lower atomic weight and clear reduced (III)–oxidized (IV) states in the Li-intercalation reaction. An attempt has been made to determine the partially-disordered layer structure induced by the

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substitution of Ti ions in LiNiO<sub>2</sub>, in which LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> should be a solid solution between LiNiO<sub>2</sub> and LiTiO<sub>2</sub>. In addition LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> should have the partially-disordered structure LiTiO<sub>2</sub> [10,11].

In this study, the structural and electrochemical properties of  $\text{LiNi}_y\text{Ti}_{1-y}\text{O}_2$  prepared by a wet process are studied and the results compared with those for  $\text{LiNi}_y\text{Ti}_{1-y}\text{O}_2$  synthesized by a solid state reaction.

## 2. Experimental

The LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> compounds were prepared by a wet process using citric acid (C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>) as follows. Li<sub>2</sub>CO<sub>3</sub>, Ni(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and C<sub>6</sub>H<sub>8</sub>O<sub>7</sub> were dissolved with a mole ratio of 1:1:3 in distilled water. In order to make the TiO(H<sub>2</sub>O<sub>2</sub>)<sup>2+</sup> complex, TiCl<sub>3</sub> was added to 0.1 M H<sub>2</sub>O<sub>2</sub> solution. The TiO(H<sub>2</sub>O<sub>2</sub>)<sup>2+</sup> complex solution was slowly added to the lithium nickel citrate solution. The solution was adjusted to a pH of 6–7 with aqueous NH<sub>4</sub>OH. Finally, the citrate sol was formed. The solution was evaporated at 80 °C and the subsequent organometallic complexes were decomposed into organic compounds and the metal oxide precursor at 300 °C. The metal oxide precursor was pre-heated at 600 °C for 10 h and annealed at 700 or 800 °C for 20 h in air to obtain LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub>.

The X-ray diffraction patterns were recorded using a MAC Science MXP 18 XRF diffractometer with Ni-filtered

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Cu K $\alpha$  radiation by step scanning (0.02°) in the 2 $\theta$  range 10°–80°. Scanning electron microscopy (SEM) was performed with a Hitachi S800 microscope in order to examine the morphology of the samples. The valence state of transition metal ions was investigated by X-ray photoelectron spectroscopy (XPS). The XPS spectra were obtained by means of a ESCA-LAB 200R, VG Scientific spectrometer. A Mg K $\alpha$  X-ray source (1253.6 eV) was used. The base pressure of the sample chamber in the spectrometer was lower than 10<sup>-9</sup> Torr. All binding energies were corrected with the C 1s line at 284.5 eV.

To examine the electrochemical properties of  $\text{Li}_x \text{Ni}_y$ Ti<sub>1-y</sub>O<sub>2</sub>, an electrochemical cell was fabricated as follows. A cathode was prepared with 89 wt.%  $\text{Li}_x \text{Ni}_y \text{Ti}_{1-y} \text{O}_2$ 10 wt.% acetylene black, and 1 wt.% PTFE binder. The electrolyte was a 1 M LiPF<sub>6</sub>-ethylene carbonate (EC): diethyl carbonate (DEC) (1:1) solution. A lithium metal anode was used. Test cells were assembled in a glove-box filled with argon gas. The cells were cycled in the voltage range 3.0–4.2 V at a constant current density (50  $\mu$ A cm<sup>-2</sup>) using a galvanostatic charge–discarge cycle tester.

#### 3. Results and discussion

According to XRD analysis, the  $\text{LiNi}_y \text{Ti}_{1-y} O_2$  (0.7  $\leq y \leq 0.95$ ) compounds are found to be isostructural with  $\text{LiNiO}_2$ , which has the rhombohedral layered structure  $(R\bar{3}m)$ . The XRD patterns of  $\text{LiNi}_y \text{Ti}_{1-y} O_2$  (0.7  $\leq y \leq 0.95$ ) synthesized at 800 °C are shown in Fig. 1. The I(104)/I(003) intensity ratio is increased with Ti concentration in  $\text{LiNi}_y \text{Ti}_{1-y} O_2$ . It is understood that a small amount of the transition metal ion (Ni, Ti) is positioned in the lithium site due to the partial disordering, which leads to quasi two-dimensional structural character. Considering that the ionic radii of Ni(II) (0.83 Å) and Ti(III) (0.81 Å) are similar to that of Li ion (0.90 Å) rather than that of Ni(III) (0.74 Å HS, 0.70 Å LS), the Ni(II) and Ti(III) ions can be



Fig. 1. X-ray diffraction patterns for LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> (0.7  $\leq y \leq$  0.95) synthesized at 800 °C.

partially positioned in the lithium site. The cell parameter is gradually increased with the rate of Ti substitution due to the presence of larger Ti ions and the formation of a lower oxidation state of nickel. The structural properties of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> (0.7  $\leq y \leq$  0.95) synthesized at 700 °C are similar to those of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> heat-treated at 800 °C.

Electron micrographs show the LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> compounds to have a well-developed layered structure and the particle size of the samples is  $2-3 \mu m$ , which is smaller than that of



Fig. 2. Scanning electron micrograph of  $\text{LiNi}_{v}\text{Ti}_{1-v}\text{O}_{2}$  synthesized at 800 °C: (a) y = 0.7; (b) y = 0.95.



Fig. 3. X-ray photoelectron spectra for Ni 2p<sub>3/2</sub> of LiNi<sub>v</sub>Ti<sub>1-v</sub>O<sub>2</sub> synthesized at 800 °C.

LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> prepared by a solid-state reaction ( $\leq 10 \,\mu m$  Fig. 2).

From XPS analysis, the valence states of Ti and Ni ions are found to be  $Ti^{3+}$  and  $Ni^{3+/2+}$ , respectively. Ti  $2p_{3/2}$ lines with binding energy (BE) of 456.8 eV correspond to Ti(III). The major Ni  $2p_{3/2}$  line with a binding energy of 854.1 eV and a shoulder with a binding energy of 855.9 eV correspond to Ni<sup>2+</sup> and Ni<sup>3+</sup>, respectively (Fig. 3). This implies that Jahn–Teller distortion in LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> is reduced with decreasing Ni<sup>3+</sup> ions due to the substitution of Ti<sup>3+</sup> ions. The electrochemical behavior of a Li//LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> cell was examined at a constant current density (50  $\mu$ A cm<sup>-2</sup>). The first charge–discharge curve of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> (y = 0.95) synthesized at 800 °C is shown in Fig. 4. The compound shows a large irreversible capacity loss and polarization. This behavior is shown by all the compounds. The first discharge capacities of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> are 15–25 mAh g<sup>-1</sup>. These values are lower than those of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> prepared by a solid-state reaction (30 mAh g<sup>-1</sup>). The discharge capacities of the LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> compounds are drastically decreased during prolonged cycles. The low discharge



Fig. 4. Charge–discharge curves of Li//LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> (y = 0.95) synthesized at 800 °C.

capacities and poor cycle behavior are due to local structural changes during the first charge, where transition metal ions in the lithium layer block the diffusion of Li ions.

## 4. Conclusions

LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> (0.7  $\leq y \leq$  0.95) compounds are found to have a rhombohedral layered structure( $R\bar{3}m$ ) and are an isostructure of LiNiO<sub>2</sub>. The first discharge capacities of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> are inferior to those of LiNi<sub>y</sub>Ti<sub>1-y</sub>O<sub>2</sub> prepared by a solid-state reaction. The low discharge rates are due to local structural change during the first charge, where transition metal ions in the lithium layer block the diffusion of Li ions.

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